## RUSHING WORK ON THE ILLINOIS

The Big Battleship May be Launched June 10th.

MIGHTIEST FORTRESS AFLOAT.

This Will Be True of the Great Ship When She Rides the Waves-Description of Her Offensive and Defensive Armament

from stem to stem and back of the a-back armor, which will protect the sides amid-ships from the heavy armor bell up to the main deck, and automatically plug all whot holes admitting water. The protec-tive deck covering the vitals will be run clantingly to the bow and the stern, and furward will form the backbone of the

The turnels will be turned and controlled by electricity, and the same power will bring the ammunition from its store rooms to the breeches of all the large guns—the 6-pounders and less excepted. Each mast will be fitted with its own signal outfit, and the lower half of each mast will form a vast wind pipe, down which fresh alt will be drawn to the depths of the graft.

THE AUNILIARY ENGINES.

Eightworld auxiliary engines will re-

Elighty-odd auxiliary engines will re-duce the tax upon the muscular energies of the crew and add to the efficiency of the ship by handling and lowering the boats, raising the anchors, loading the coal, discharging the ashes, bringing the shot, shell and powder from the depths below to the gun stations, and turning the turrets, and, except for the guidance of

In grant to the line, the contrast is instructive for the line, where the locational many purer than the actual living spaces of our ancient card, whose between-deck quarters were so often flow with the next card, whose between-deck quarters were so often flow with the next card, whose between-deck quarters were so often flow and to total. A three-nile range would a new between-deck quarters were so often flow want to the most of the line, where the every shot could be also between the first of the labor of the line of bundries of electric light will be seen of former times.

Distillers, with a daily, output of thous.

The gun is then fluid-based, the glam is the heavier in the base of the man sunfavors of the most correct they become contrast wars unfavors. The she he made to the service tests, without a children to the most severe tests, it is read and term first on the past of the most open and the strength of the gun is steed, the gun is the heaviest mountaints. The she he made to the severe tests, it is read and the past of the most open and the strength of the gun is the heaviest mountaints. The she he made to the severe tests, with a children to the most severe tests, with a children to the most severe tests, with a daily output of thous.

The gun is then fluid-based, the glam is the other views. And consider the main stoad-all front of the gun is timely to the same with the news-or what was dished out as farmed to the most severe tests, with a children to the most severe tests, without the result of the same state of the sum and the strength of the gun is the flow of the sum and the strength of the gun is the flow of the sum and the strength of the gun is the flow of the sum and the strength of the gun is the flow of the sum and the strength of the gun is the flow of the sum and the strength of the gun is the flow of the sum and the strength of the gun is the flow of the sum and the strength of the gun is the flow of the sum and the strength of the gun is the flow of the sum and the sum and the sum and

OLD-TIME CANNON AND NEW.

Recent Marvel Development of Naval Armament.

Cannon were used for the first time war probably at the slege of Ques-France in 1340. At the siege of s, in 1347. Edward III. of England own to have used cannon, but how ent these cannon were from the may be appreciated when it is said three or four ounces constituted the allowance of powder then and the ity of projectiles consisted of 201 lead and twelve small pieces of lead for itery of twenty cannon! Toward the

ted with a breech-loading mechanism. Thus it is seen that it has taken more features of modern ordnance

progress seems to have been made it thips were increased. Since victory on the as well as on land was gained by oringing to bear on the point attacked a sufficiently powerful force to crush the power soon became evident, and this power was sought by the greatest possipower was sought by the greatest possible increase in the number of guns carried. In 1737 the first English three-decker, the Royal Sovereign, was built, carrying the tremendous battery of Edguns. Early in the eighteenth century a method of boring guns instead of casting them solid came into use. This added very much to the efficiency of the gun. Still, solid spherical shot continued to be used, although the advantages to be gained by the use of elongated probe gained by the use of elongated pro-jectiles was pointed out by Robins, who, about the middle of the eighteenth centry, published a treatise on gunnery.

A century elapsed before the principles which he had laid down were put into

Up to very recently the guns used by the chief naval powers of the world were smooth-bore and sightless. The records in shooting which American gunners made during the war of 1812 with Great Britain are remarkable when we consider the difficulties under which the gunners worked. Then the gun had to be hauled in and out by a dozen men with the ald of tackles. To train right or left it had to be hauled or worked muzzle wedges were withdrawn from or inserted under the breech. The slow match for firing had just been superseded by the flint lock, which was considered a great improvement, and was invented by Sir Charles Douglas in 1782. Sighting was done by what is called the "line of metal," that is, running the eye along the exterior of the gun and making alowance for the inclination of this line to the axis of the bore, due to less thick-ness of metal at the muzzle than at the

Fixed sights came into use about the heginning of this century. It seems strange that their advantages were not appreciated by the fighters of that time, but that they were not is amply proved by the opposition which this innovation met with. In 1801 a proposal to use met with. In 1801 a proposal to use sights on guns in the navy was sent to

ands of gallons, will give fresh, pure water where once the rusty tanks yielded a tainted, stinted portion. I lendid gulleys will cook, in liberal bounty, the warm bread and wholesome food for the modorn crow, and a refrigerating plant, with a daily cooling equivalent to a ton of ice, will preserve afresh the provender, and instead of the salt borse and hardack of tradition the sallor of to-day can have his soft bread and shore grab when days distant at sea.—Washington Star. and had an elliptical bore which was twisted so-as to give a projectile of the same shape the necessary spin to keep it end on. A great deal was expected of these guns, but the projectiles frequently jammed in the bore, sometimes breaking up and sometimes even bursting the gun with fatal results, and they were abandoned after a long trial. The

were abandoned after a long trial. The trial, however, was valuable in that it pointed the way to better things.

Sir Joseph Whitworth about this time invented his well-known gun with the hexagonal justed bore. The Armstrong gun, however, was generally considered the best and was finally adopted by the British Government. It was built up of wrought fron tubes with wrought fron hoops shrunk over them. It was a breech-loading weapon, firing fron projectiles coated with lead. Between the years 1859 and 1853 more than 1500 Armstrang to the trial was a present the trial was a pres years 1859 and 1863 more than 3,500 Armstrong guns of calibres tanging from 2 1-2 to 7 inches were manufactured, but the gun was defective in many ways, so that in a few years they were all abandoned and guns built up in the same

the smooth-bore shell gun attained such use of rifled cannon was postponed for many years. For a long time the 9, 1 and 15 inch Dahlgrens were superior to

which can be set to explode them after a given period of flight. The powder charges are about one-half the weight of the projectiles and impart to them a velocity of 2,000 foot-seconds.

There are now coming into use in the United States Navy smokeless powder, with charges of which, weighing from one-fourth to one-third the projectile, muzzle velocities as high as 2,000 and 2,700 feet a second are obtained. But the crosson of chamber and rifling, due both to the chemical action of the gases which this new powder generates and to the to the chemical action of the gases which this new powder generates and to the enormous pressures developed by it, is so great as to raise a very reasonable doubt, not only of the superiority of the smokeless powder over that which is slow burning, but of its utility under most circumstances. This so-called smokeless powder has for its base-order smokeless circumstances. This so-called smokeless powder has for its base a ligh e-plosive such as gunculton or nitro-glycerine, or a mixture of both, and the rapidity of its combustion is overcome by using it in a dense, non-fibrous form or by the addition of insert substances.

The calibres of the new "fleg with which our ships are armed are 4, 5, 5, 8, 10, 12, and 13 inch. The processes of construction and the methods of assembling the various parts are the same for all

struction and the methods of assembling the various parts are the same for all these guns. The starting point in the manufacture of a big rifle is an immense vat of moiten steel of the finest quality obtainable. While cooling, yet still in a malleable condition, the whole mass is put under powerful trip hammers which work and beat it to prevent any air being inclosed between the cooling particles, a possibility to be carefully guarded against, since the imprisoned air would prevent a thorough kneading of the steel and might develop weakness and render the tube less able to withstand the tremendous pressurs which tand the tremendous pressure which

firing exerts upon it.

After this forging process the piece is rough-bored and turned down in huge lathes nearly to service dimensions, but enough metal is left on one or both ends to permit of taking off test specimens. This rough-bored and turned forging is then annealed and oil-tempered, and then the test ends are cut off and put to the trial. If these lests come up to the requirements in tensile strength, elastic limit, and elongation, the forging is accepted. This forging comprises the inner tube of the gun, which is rifled. Then jackets and hoops are forged in the same jackets and hoops are forged in the same way. The jackets are made slightly smaller than the inner tube, but when raised to a white heat they expand sufficiently to permit of their being slipped on over the tube which they centifice. In cooling these jackets shrink so that they bind and tremendously strengthen the tube. The assembled tube and jacket are then placed in a lathe and curned to the proper diameter for the hoops, which go on over all by the same process of shrinkage by heat.

The gun is then fluish-bored, the chamber is bored out, and the exterior is finished off. Finally the gun is rided, the gun is sighted, and after firing on the proving ground under the most severe tests, it is ready to be issued for service. The calculated clastic strength of the guns

A. Hutzler's Sons 315 East Broad St.

Not all you want, But every item one of merit,

Some Wonderful Bargains in WASH GOODS.

2.000 yards Fine Corded Lawns, made to sell at 81-3c., our price will 43c 1.000 yards Short Length Printed Dimities, 3 to 9 yard pieces, 10c. qual-Price.
C. N. H. 7-8 Percales, 81-3c, grade, at.,

PIQUES! PIQUES!

White and Colored Piques, in all grades from 10c, per yard up to 30c. Solid Color Piques, at 124c. London Cord White Piques, at 10c.

WHITE GOODS.

40-inch India Linon, 10c. quality 63c Fine Persian Lawns, 121-2c., French Nainsooks, 48 inches wide, 250 S. R. & Co.'s English Long \$1.25 VAL. LACES and INSERTINGS. A replenished stock of new desirable patterns at 25 per cent, under present value.

5-inch Taffeta in white, black and 30C 5-inch Satin Ribbons, all colors, 25C at. Single or Double-Face Satin Ribbons, all widths: Plain and Moire Taffetas, all widths. Our prices and qualities have excited an extraordinary demand, which we have made extra efforts to meet.

Whose beauty and values stand as

PARASOLS! UMBRELLASI Plain White China Parasols, the 70C ck Parasols for rain or sun in best of Gloria, Twilled Serge and Turk

TALKING PRICES.

Unbleached Jeans in Remnants, 10c

MATTINGS! MATTINGS!

BLACK GOODS OF ALL KINDS

A. Hutzler's Sons. 315 E. Broad St.

any-ave tons and fires a projectile of pounds with a charge of 250 pounds owder. The runge of these big rines bout ten miles. A range of a mile is idered point blank. e mounting for these heavy guns is

considered point blank.

The mounting for these heavy guns is the same for all three and is really very simple, when their tremendous weight is taken into consideration. To a saddle almost immediately beneath the trunnions the gun is secured by heavy steel straps. This saddle works on a stale supported by gurders fixed to the turret floor. The forward part of this saddle is connected with a piston rod working in a steel cylinder. This cylinder is cut with shallow grooves of varying width, their sectional area decreasing to nothing at the rear end, and is filled with water or glycerine. When the gun is fired it forces the saddle back. This thrusts back the piston rod in the cylinder, and the water is forced through the shallow grooves, thus absorbing the recoil energy and stopping the gun after it has travelled back about four calibres. A pipe conveys water from below to the cylinders through an automate valve which closes when the pressure in the recoil cylinder exceeds the working pressure in the hydraulic system.

Consequently, when the gun recoils the pressure of this system is exceeded by the pressure of the gun, and the valve closes. But when the recoil is checked, the gun pressure rapidly decreases, the valve connecting with the water system below opens, and water at a pressure of 600 pounds to the square finch is injected, forcing the gun back in battery. Two spring valves at the front end of the cylinder open during recoil to let out the water displaced from the gun was

pressed to a fixed loading position, a ree-storied ammunition car carrying a shell in the upper compartment and off the charge in each of the others (for the charge is put up in two sepa-rate parts, being too heavy to handle in one) is hotsted in line with the breech by hydraulic power and the three parts by hydraulic power and the three parts of the ammunition are successively pushed home by means of a hydraulic remmer. For rotating the turrets steam or hydraulic power must be used, for the revolving weight, when a pair of heavy guns are mounted behind armor of reasonable thickness, is so great as practically to preclude the possibility of training by hand, except, perhaps, when the deck is perfectly level, and friction is thus reduced to a minimum. It is, therefore, regarded as indisputable that hand training gear is useless with turrets and with runs over eight inches in calibre. And it is not difficult to arrive at this conclusion when it is borne in mind that turrets like those carried by the Montercy weigh 190 tons, those of the Terror 250 tons, while the pair of 12-inch ritles with their turrets on the Indiana weigh 500 tons.

5-inch rifles the weight of a cartridge, containing powder and shell, is about 95 pounds. The cartridge resembles on a large scale an ordinary revolver cartridge and is placed in the chamber by one man. When fired the gases act on the cartridge shell and do not, of course, corrode the chamber, thus rendering sponging unnecessary and thereby raving a great deal of time. By using fixed ammunition about five rounds a minute can be fired without much effort. The reason this quick-firing principle is not applied to larger guns is that a cartridge containing powder and shot in one plece for any rifle over five inches in calibre would be too heavy for one man to handle conveniently, and the employment of two men for loading, by inter-

nition to get.

The 5-inch gun weighs 7,000 pounds, the projectile weighs 00, and the powder 20 pounds. The 4-inch gun is also rapid firing. It weighs 2,400 pounds, fires a points. The 4-inch gun is also repid firing. It weighs 3.40 pounds, fires a projectile of 32 pounds with 15 pounds of powder. Such is the tremendous rapidity of fire which can be obtained by the dexterous use of these guns that on the proving grounds the 5-inch fired five rounds in 34 seconds and the 4-inch fire rounds in 17 seconds. This is a remarkable record, but a record under the most favoring conditions. Good service in action would be four or five rounds a minute. There is a 3-inch field gun which is in use, but it really comes under the head of an army gun, and may therefore be dismissed from discussion here.

ament for ships of different tonnag varied protection to carry can only old by the practical test of war-

CAPE HENRY SIGNAL TOWER.

To Notify Fort Monroe of the Arrival of Vessels an Hour in Advance.

NORFOLK, VA., May00.-The signal er now being erected near Cape Henselected by Commandore Cake, of the Virginla Naval Reserves. The tower it was said to-day by the contractor, If. G. Bayne, of Norfolk, would be completed

which the signal lags will be ninety feet. The first platform, reached by a laider from the ground, will be sail feet.

The tower will be manned by the Norfolk Naval Reserves, four of whom, under the command of Chief Quartermaster Cake, are now camped near the spot where the tower is being built.

I. D. McFarland, W. S. Hubbard, A. J. Buckwaiter and C. E. Cullepher are the men who compose Quartermaster Cake's corps of observers. They are at present living in a tent lexit feet in size, but a new house of wood is being built for focupancy. It will not be a very big house, only 17by 23 feet, with ceiling 3 feet high, but it will be good enough, the boys say. They have been camped on the beach now for nearly a month. It was dreaffully lonesome, they said, at first, but they are getting accustomed to the life. They compiain that they seldom or never see a newspaper. The station is connected with Fort Monroe and the Norfolk Navy Yard by telegraph and the reserves get their orders from Lieutemant W. H. Willard, of the Naval Reserves, who, from the navy yard, directs the signalling from all the stations along this immediate coast. The station is provided with a powerful telescope with which the signal corps spy upon passing ships, and a telephone line is now being run to connect it with the line running from Virginia Beach to Norfolk. There are about fifty flags at the station and a number of colored and white lamps. The men know the merchant code of signals. The officers alone know the warship code. The main duty of the corps is to report to the navy yard the signals shown by passing ships, and their report is at once sent to Fort Monroe and the commander of the feet I Hampton Roads will be advised fully an hour in advance of the arrival at Fort Monroe; Lieutenant Willard at the navy yard, and the commander of the feet I Hampton Roads will be advised fully an hour in advance of the arrival at Fort Monroe of any vessel, so that they may prepare a warm reception for it if it should be the vessel of an enemy.

The reserv

an enemy.

The reserves undertaking this night and day waten are not overpaid. They receive thirty cents a day from the Government and out of this have to pay for their Yood and clothes. But bhiefish their Yood and clothes. But bluensh are cheap, while cabbages abound on the coast, and so far, the boys say, they have been able to make both ends meet by pulling hard.—New York Sun.

BEFORE A WAR BULLETIN.

The Unkind Comment of a Near-Sight

\$7.50, \$7.00 \$6.50 SUITS,

These suits are of fine Cheviot, Cassimere and Worsted. Made with very fine tailoring; cut to perfection; excellent quality. It's the bargain of the season; be quick.

\$8.50, \$9.00 \$10.00 SUITS,

\$7.50 Value English Clay Worsted, \$5.

Children's Sults from 4 to 15 years, worth \$1 in any \$1.25 Children's Sults from 4 to 15 years, cannot be matched by any years, cannot be matched by any other house less than \$1.50 Children's Suits from 4 to 15 years, the pears of any \$1.98 is suit ever offered.

Men's Worsted and Cassimere Trousers, in stripes and plaids, regular \$2.50 and \$4.00 \$2.50

75c. Madras Shirts, with 47c

\$1.50 Fedoras and Alpines, 750 Straw and Crash Hats, in endless

L. Fellheimer,

THE KING OF LOW PRICES, 225 E. Broad St., Corner Third. & 

For Low Prices and Best Quality Goods. SPECIAL BARGAINS

Read how cheap we are selling everything. We are enabled to sell you cheaper than any house in Richmond. Our buyer purchased a larger stock of groceries than ever before, and fortunately enough before the prices advanced. We do not need to advertise special bargain days. Every day the prices are studied to your interest. Come early! We have put on extra wagons and extra clerks for this great sale.

## S.ULLMAN'S SON

THIS WEEK.

Thistle Tomatoes, 6c. can; Best Corn, 6c. can; Best California Peaches and Apricots, in heavy syrup, 121/2c, can, regular 25c, can; 3 large cans Table Peaches for 25c.; California Prunes, 5c. pound; Orange county Creamery Butter, 15c. pound: Mountain Roll Butter, 15c. pound; genuine old Smithfield Hams, 10c. pound; quart Mason's jars filled with Mustard, 9c.

Read how Cheap we are Selling Everything. DOWN TOWN STORES, 1820-1822 EAST MAIN STREET. NEW PHONE 509. OLD PHONE 316.

UP-TOWN STORE, 506 EAST MARSHALL.

OLD AND NEW PHONES 34. OUICK SERVICE-WE RUN NINE FAST DELIVERY WAGONS.

Best Vanilla Syrup, 25c. gal. Orange County Creamery Butter, peck. 15c. pound.

1 pound can Corned Beef, 12c. Best new crop New Orleans Molasses, 40c. gallon. Quart Mason's Fruit Jars, 49c.

dozen. One-half gallon Mason's Fruit Jars, 59c, dozen. 14-lb. Box Pocahontas Baking

Powders, 3c. Lion Coffee in r-pound papers, 2 pounds for 19c. Silver King Minnesota Patent Fam-

ily Flour, \$6.40 barrel, or 4oc. sack, 2 one-pound bars Soap for 5c. Morton's Cecoa, 8c. can. Creamery Butter, 15c. pound. Fresh Bologna Sausage, 6c. Fresh Frankfort Sausage, 8c.

Snow Flake Patent Family Flour, \$6 barrel, or 38c. sack. Virginia Country Extra Flour, 30c. bag or \$4.75 barrel.

Oleine Laundry Soap, 1c. bar. Country Shoulders, 61/4c. Cedar Tubs, 3oc. Coarse Meal, 45c. bushel. Cedar Buckets, 10c. French Blacking, 3c. box. Carolina Rice, 5c. pound. Family Flour, 33c. bag. French Candy, 5c. pound. Jap and Jefferson Coffee, Mocha

and Java grade, only 10c. pound. Rolled Oats, 5c. package. Country Extra Flour, \$4.75 bbl. | Jelly, 3c. pound.

Best City Meal, 50c, bushel or 13c Best Granulated Sugar, 434

pounds, 25c.
Boston Baked Beans, 3c. can. 2-lb. can Boston Baked Beans in

Tomatoe Sauce, 5t. Nice Small Hams, 7c. pound, One-half pint bottle Olive Oil, 7c. Pint bottle Olive Oil, 10c.

Fresh Nick-Nack Crackers, 5c. ound. Fresh Country Butter, 121/2c. Ib. 2 cakes Octagon shape Soap, 5c. Sweet Mixed Pickles, 8c. bottle. Assorted Imported Jams, roc. jar,

regular price, 25c. Peeled Galifornia Pears, 6c. lb. Potted Ham and Tongue, 4c. can, Fine Blackberry and Catawba Wines for drinking purposes, 4oc. gallon, or roc. quart.

Kingan's Boneless Breakfast Bacon Strips, 8c. lb. New California Raisins, 50, lb.

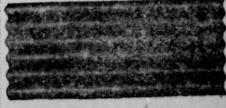
or 6 lbs. for 25c. Virginia Chub Havana Cheroots,

5c. pack, regular price roc.
Best New Orleans "A" Sugar, 5c. pound. 2 large Wash Powders for 5c,

Large Zinc Washboard, 10c. Fresh Oat Flakes, new, 3c. 1b. Large Juicy Cocoanuts, 2 for 50 We are selling 40c, Mixed Tea for 20c.

Home-made Apple Butter and

Sampson had his Waterloo, Dewye his Delilah, and Napoleon his Manila.



The above is a trifle mixed-like some people---when they want a Screen Doors and Win & dows or Landscape Wire &

they become confused as to where they can best get their wants supplied. You never go of wrong by sending your orders to us. We have the goods and the

Warehouse, 1557 E. Main St. Track No. 12, C. & O, R. R., Opp. Old Market. C. RICHMOND, VA. C. Headquarters for the Styron Fence, Steel Roofing, Hardware, Carriage and C. Wagon Materink, &c., &c.